

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

SPEC LAB 3F, No. 358, Sec. 1 Dongmen Road Tainan, 70142 Taiwan, R.O.C.

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MECHANICAL

Valid To: June 30, 2024 Certificate Number: 2706.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following <u>fastener tests</u>:

Test Method(s)

ASME B46.1

Hardness and Superficial Hardness –	
Rockwell (BW, C, 15N, 30N) Vickers (0.3/0.5/1/3/5/10) kgf	ASTM E18, F606/F606M; ASTM E384, E92
Case Depth (Hardness Method)	SAE J78, J81, J1237
Decarburization (Hardness Method)	ASTM F2328, F2328M; ISO 898-1
Torsional Strength	SAE J78, J81, J933, J1237
Drive Test	SAE J81, J933, J1237
Drive Torque	SAE J81, J1237
Hydrogen Embrittlement	ISO 15330; SAE J78, J81, J1237

(A2LA Cert. No. 2706.01) 08/22/2022

Surface Roughness

Test

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I. Dimensional Testing¹

Parameter/Equipment	Range	Uncertainty (±)	Comments
Angle	(0 to 360)°	0.1°	Visual measuring machine/MT102
Radius	Up to 14 mm	0.024 mm	Visual measuring machine/MT102
Length –			
1 D	Up to 25 mm	0.0088 mm	Outside micrometer/MT102
	Up to 300 mm	0.016 mm	Caliper/MT102
	Up to 150 mm	0.026 m	Length gage/JIS B1071
	(2 to 5) mm	0.0105 mm	Tri-Lobular Diameter Gage/MT102
	Up to 175 mm	0.0072 mm	Visual measuring machine/MT102
Concentricity, Runout, and Perpendicularity	Up to 1 mm	0.020 mm	Dial gage and fixtures/JIS B1071

¹ Commercial dimensional testing service is sometimes available for this laboratory. These tests are not equivalent to that of a calibration.

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Accredited Laboratory

A2LA has accredited

SPEC LAB

Tainan, Taiwan, R.O.C.

for technical competence in the field of

Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017

General requirements for the competence of testing and calibration laboratories. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system

(refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

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Presented this 22nd day of August 2022.

Mr. Trace McInturff, Vice President, Accreditation Services For the Accreditation Council Certificate Number 2706.01

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